



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

DAS
6
3-89

JUN 01 2018

646.9501

Job Sheet 178508



Part No: 646.9501

Job Qty: 1 ea

Part Name: 206A/B/L-Series Cable Cutter System, High



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/1/18

Job Tracking No:

Due Date: 6/22/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A 12.08.28 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		6/22/18	0.00	0.00	Start Up Stores/Pkg-1		JUN 08 2018
110	Packaging	1 pcs		6/22/18	0.00	0.00	Packaging1-1		JUN 21 2018
120	QC	1 pcs		6/22/18	0.00	0.00	QC4		JRB DAS
125	DC	1 pcs		6/22/18	0.00	0.00	DC		JRB DAS 28
130	Packaging	1 pcs		6/22/18	0.00	0.00	Packaging3-1		DAS 9-89
140	QC21-FG	1 Ea		6/22/18	0.00	0.00	QC21		21 JUN 22 2018

Part Op 125 - Photocopy bluefile & type labels per PPP 646.9501

Descriptions: 130 - Identify and pack for shipping as per PPP 646.9501 Location : FG101



Container No: S082995

Part: 646.9501

Job No: 178508

Serial No/Batch: S082995

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 532-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/21/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	90-Start up Operation	
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	90-Start up Operation	
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	90-Start up Operation	
646.9601	Upper Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	
646.9602	Lower Cutter Assembly High	1 Ea (1 ea)	90-Start up Operation	
646.9810	Deflector	1 Ea (1 ea)	90-Start up Operation	
646.9910	Struts	4 Ea (4 ea)	90-Start up Operation	
647.0110	Roof Doubler	1 Ea (1 ea)	90-Start up Operation	
647.0111	Panel	1 Ea (1 ea)	90-Start up Operation	
647.0112	Strut Bracket	8 Ea (8 ea)	90-Start up Operation	
647.0113	Strut Doubler	2 Ea (2 ea)	90-Start up Operation	
647.0114	Clip	1 Ea (1 ea)	90-Start up Operation	
647.0115	Clip	1 Ea (1 ea)	90-Start up Operation	
647.0116	Doubler	2 Ea (2 ea)	90-Start up Operation	
647.0210	Rail	1 Ea (1 ea)	90-Start up Operation	
647.0310	Channel	2 Ea (2 ea)	90-Start up Operation	
647.0410	Tube	1 Ea (1 ea)	90-Start up Operation	
647.1210	Screen	1 Ea (1 ea)	90-Start up Operation	
AN3-10A	Bolt	8 Ea (8 ea)	90-Start up Operation	
AN3-11A	Bolt	8 Ea (8 ea)	90-Start up Operation	
AN3-3A	Bolt	1 Ea (1 ea)	90-Start up Operation	
AN743-13	Bracket	1 pcs (1 ea)	90-Start up Operation	
CCR264SS-3-06	Rivet	8 Ea (8 ea)	90-Start up Operation	
CCR264SS3-04	Rivet	12 Ea (12 ea)	90-Start up Operation	
CCR264SS3-2	Rivet, Cherry	4 pcs (4 ea)	90-Start up Operation	
CR3212-4-4	Cherry Rivet	1 Ea (1 ea)	90-Start up Operation	
CR3212-5-4	Cherry Rivet	8 Ea (8 ea)	90-Start up Operation	
CR3213-4-05	Rivet	26 Ea (26 ea)	90-Start up Operation	
CR3213-4-1	Cherry Rivet	14 Ea (14 ea)	90-Start up Operation	
CR3213-4-2	Cherry Rivet	18 Ea (18 ea)	90-Start up Operation	
CR3213-4-3	Rivet, Cherry	18 Ea (18 ea)	90-Start up Operation	
CR3213-4-4	Rivet, Cherry	19 Ea (19 ea)	90-Start up Operation	
CR3213-4-6	Rivet	20 Ea (20 ea)	90-Start up Operation	
MS21042-08	Use Ms21042L08	54 Ea (54 ea)	90-Start up Operation	
MS21042-3	Nut use MS21042L3	17 Ea (17 ea)	90-Start up Operation	
MS21047-3	Nut Plate	6 Ea (6 ea)	90-Start up Operation	
MS21059-3	Nut Plate	2 Ea (2 ea)	90-Start up Operation	
MS21059L08	Nut	4 Ea (4 ea)	90-Start up Operation	
MS24694-S8	Screw	5 Ea (5 ea)	90-Start up Operation	
MS27039-08-06	Screw	4 Ea (4 ea)	90-Start up Operation	
MS27039-08-09	Screw	4 Ea (4 ea)	90-Start up Operation	
MS27039-08-11	Screw	43 Ea (43 ea)	90-Start up Operation	
MS27039-08-12	Screw	2 Ea (2 ea)	90-Start up Operation	
MS27039-08-13	Screw	6 Ea (6 ea)	90-Start up Operation	
MS27039-1-08	Screw	5 Ea (5 ea)	90-Start up Operation	
MS27039-1-11	Screw	5 Ea (5 ea)	90-Start up Operation	
MS35842-11	Hose Clamp	1 Ea (1 ea)	90-Start up Operation	
NAS1149F0332P	Washer	62 Ea (62 ea)	90-Start up Operation	
NAS1149FN832P	Washer	111 Ea (111 ea)	90-Start up Operation	
NAS1835-08	Insert	4 Ea (4 ea)	90-Start up Operation	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	600.0990	1	5	0
	600.0991	1	4	0
	600.1012	1	15	0
	646.9601	1	0	0
	646.9602	1	13	0
	646.9810	1	11	0
	646.9910	4	15	0
	647.0110	1	10	0
	647.0111	1	9	0
	647.0112	8	96	0
	647.0113	2	23	0
	647.0114	1	67	0
	647.0115	1	62	0
	647.0116	2	27	0
	647.0210	1	5	0
	647.0310	2	12	0
	647.0410	1	5	0
	647.1210	1	22	0
	AN3-10A	8	110	0
	AN3-11A	8	65	0
	AN3-3A	1	659	0
	AN743-13	1	39	0
	CCR264SS-3-06	8	108	0
	17 CCR264SS3-04	12	134	0
	✓ CCR264SS3-2	4	296	0
	- CR3212-4-04	1	290	0
	CR3212-5-04	8	192	0
	CR3213-4-05	26	300	0
	CR3213-4-1	14	170	0
	CR3213-4-2	18	170	0
	✓ CR3213-4-3-03	18	442	0
	CR3213-4-4	19	550	0
	CR3213-4-6	20	232	0
	MS21042-08	54	0	0
	MS21042-3	17	112	0
	MS21047-3	6	156	0
	MS21059-3	2	324	0
	MS21059L08	4	219	0
	MS24694-S8	5	250	0
	MS27039-08-06	4	321	0
	MS27039-08-09	4	194	0
	MS27039-08-11	43	1,438	0
	MS27039-08-12	2	126	0
	MS27039-08-13	6	265	0
	MS27039-1-08	5	386	0
	MS27039-1-11	5	277	0
	MS35842-11	1	43	0
	NAS1149F0332P	62	2,069	0
	NAS1149FN832P	111	1,629	0
	NAS1835-08	4	93	0
Part Specifications				
Specifications could not be found.				

Plex 6/1/18 8:32 AM dart.lacelle.linda

3739



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003739	S082993	600.0990	Magnabond 6398 Part A Size 112 ml	s079131	PKG	1
003739	S082994	600.0991	Magnabond 6398 Part B Size 112 ml	s079132	PKG	1
003739	S079222	600.1012	Sealant PR1425B2 (#654 sem)	s077947	CCK017	1
003739	S079223	646.9602	Lower Cutter Assembly High	f126804	CCK038	1
003739	S009059	646.9810	Deflector	s000006	CCK041	1
003739	S054537	646.9910	Struts	S054535	CCK014	2
003739	S082990	646.9910	Struts	s075012	CCK014	2
003739	S079221	647.0110	Roof Doubler	s042643	CCK088	1
003739	S079220	647.0111	Panel	s025822	CCK088	1
003739	S079218	647.0112	Strut Bracket	s023582	CCK106	8
003739	S079217	647.0113	Strut Doubler	s025849	CCK089	2
003739	S079214	647.0114	Clip	f106616	CCK106	1
003739	S079213	647.0115	Clip	f106617	CCK106	1
003739	S079212	647.0116	Doubler	s021684	CCK107	2
003739	S079211	647.0210	Rail	s019474	CCK089	1
003739	S079210	647.0310	Channel	s031783	CCK090	2
003739	S079202	647.0410	Tube	s004473	CCK107	1
003739	S079197	647.1210	Screen	s052489	CCK107	1
003739	S079169	AN3-10A	Bolt	s062291	ST349	8
003739	S079167	AN3-11A	Bolt	s027721	ST349	8
003739	S079166	AN3-3A	Bolt	s066936	ST350	1
003739	FM138326.70	AN743-13	Bracket		ST330	1
003739	S079165	CCR264SS-3-06	Rivet	fm138333-5	ST320	8
003739	S079164	CCR264SS3-02	Cherry Rivet	s071733	ST321	4
003739	S079162	CCR264SS3-04	Rivet	s019377	ST321	12
003739	S079161	CR3212-4-04	Cherry Rivet	fm138170	ST320	1
003739	S079158	CR3212-5-04	Rivet	fm135274-3	ST320	8
003739	S079154	CR3213-4-03	Rivet	s027731	ST319	18
003739	S079157	CR3213-4-05	Rivet	s019315	ST319	26
003739	S079156	CR3213-4-1	Cherry Rivet	s019423	ST320	14
003739	S079155	CR3213-4-2	Cherry Rivet	s019424	ST320	18
003739	S079151	CR3213-4-4	Rivet, Cherry	s049830	ST319	19
003739	S079148	CR3213-4-6	Rivet	s019369	ST319	20
003739	S079145	MS21042-3	Nut use MS21042L3	s027548	ST304	17
003739	S079146	MS21042L08	Nut	s044234	ST303	54
003739	S079144	MS21047-3	Nut Plate	s020620	ST301	6
003739	S079108	MS21059-3	Nut Plate	f123900-3	ST301	2
003739	S079107	MS21059L08	Nut	s019317	ST300	4
003739	S079106	MS24694-S8	Screw	fm138333	ST285	5
003739	S079105	MS27039-08-06	Screw	s006962	ST278	4
003739	S079104	MS27039-08-09	Screw	fm138333-50	ST320	4
003739	S079103	MS27039-08-11	Screw	fm138336-10	ST278	43
003739	S079102	MS27039-08-12	Screw	f124326-1	ST278	2
003739	S079101	MS27039-08-13	Screw	s019320-1	ST278	6
003739	S079100	MS27039-1-08	Screw	s020602	ST281	5
003739	S079099	MS27039-1-11	Screw	fm138326.83	ST280	5
003739	S079095	MS35842-11	Hose Clamp	fm138326.0	ST545	1
003739	S058725	NAS1149F0332P	Washer	S057525	ST262	5
003739	S067574	NAS1149F0332P	Washer	S057525	ST262	6

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003739	S079094	NAS1149F0332P	Washer	s068663	ST262	51
003739	S079914	NAS1149FN832P	Washer	S020604	ST263	111
003739	S079093	NAS1835-08	Insert	fm138336-5	ST548	4

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 6/21/18 11:52 AM dart.quirion.sonia

648 9501
CR3213-41-3
 S027731 x18
 S0864
 S0864
 S0864

REFERENCE ONLY

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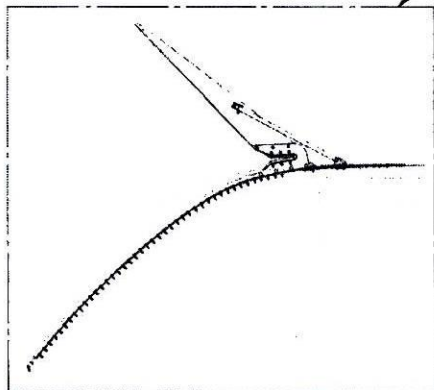
UNINCORPORATED ECN(s)

02729, 02736, 03047

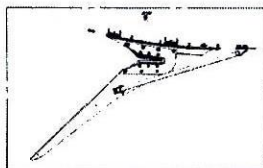
NOTES:

- 1** AFTER INSTALLATION, APPLY F/N 46 A/R TO FILL GAPS AND FILLET EDGES

-DETAIL A



DETAIL B



REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
	LAST PROTOFORM REVISION PPT		FUC
FUC	INITIAL RELEASE	06/01/00	P. BRAVO

47	47	41	601.2893	SCREW	MS27039-0B11
1	1	40	601.2982	HOSE CLAMP	MS35842-11
1	1	39	647.1210	SCREEN	
5	5	38	601.1621	SCREW	MS27009-1-08
14	14	37	601.2979	RIVET	CP3213-4-1
4	4	36	601.2984	INSERT	MS18335-08
4	4	35	601.2277	RIVET	CP320495-3-09
8	8	34	601.2983	RIVET	CR32173-5-4
12	12	33	601.2980	NUTPLATE RIVET	CR321455-1-04
1	1	32	601.2822	BOLT	AN3-3A
1	1	31	601.2985	BRACKET	MS27433-13
2	2	30	601.1900	NUTPLATE	MS27029-3
6	6	29	601.2988	SCREW	MS27037-08-13
53	53	28	601.2973	LOCKNUT	MS27042-08
6	6	27	600.0795	NUTPLATE	MS21047-3
18	18	26	601.0790	RIVET	CR3213-4-3
18	18	25	601.1039	RIVET	CP3213-4-2
19	19	24	601.1915	RIVET	CR3213-4-2
20	20	23	601.2991	RIVET	CR3213-4-6
26	26	22	601.1183	RIVET	CR3213-4-5
4	4	21	601.2356	NUTPLATE	MS21059L08
8	8	20	601.2981	NUTPLATE RIVET	CR32045L-3-06
17	17	19	601.2943	LOCKNUT	MS21042-3
16	16	18	601.2826	BOLT	AN3-11A
46	46	17	601.1607	WASHER	18-31-090322P
114	114	16	601.2764	WASHER	18-31-1404-0822P
1	1	15	647.0115	CLIP	
1	1	14	647.0114	CLIP	
1	1	13	647.0410	TUBE	
2	2	12	647.0116	DOUBLER	
1	1	11	647.0111	PANEL	
2	2	10	647.0113	STRUT DOUBLER	
8	8	9	647.0112	STRUT BRACKET	
4	4	8	646.9910	STRUT	
2	2	7	647.0310	CHANNEL	
1	1	6	647.0110	ROOF DOUBLER	
1	1	5	647.0210	RAIL	
1	1	4	646.9810	DEFLECTOR	
1	1	3	646.9603	LOWER CUTTER ASSY LOW	
1	1	2	646.9602	LOWER CUTTER ASSY HIGH	
1	1	1	646.9601	UPPER CUTTER ASSY	
			646.9502	206 CABLE CUTTERS KIT LOW	
			646.9501	206 CABLE CUTTERS KIT HIGH	

	1	1	49	601.1066	RIVET	CR312 4 4	
	1	1	48	600.0991	MAGNORBYC 6398 PART B		
	1	1	47	600.0990	MAGHOBOND 6398 PART A		
	1	1	46	600.1012	SEALANT	PP-1425 CLASS B	
	5	5	45	601.1949	SCREW	MS27039-1-17	
	2	2	44	601.2989	SCREW	MS27006-0812	
	4	4	43	601.2987	SCREW	MS27059-000P	
	4	4	42	601.3000	SCREW	MS27069-0806	
9902	9901	FINO #	PART #	DESCRIPTION		MATL	SPEC

1502	1501	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
QTY		PARTS LIST				
NEXT ASSY (S)		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760) 724-5300				
		ORDER DATE DRAWN BY P. ROSS CHECKED ID 10416 APPROVAL (Signature) CONTRACT NO.	206 CAGE CUTTERS KIT SEE PAGE 602 DATED 11/02 SCALE NONE SHEET 1 OF 3			
		1.8502 2.07000 SPECIFIED DIMENSIONS IN INCHES TOLERANCES ARE: 1. HOLE DIA. ± .001 2. PLATE THICKNESS ± .003				

REFERENCE ONLY